

PLASTER-IN FRAME LINEAR BAR GRILLE





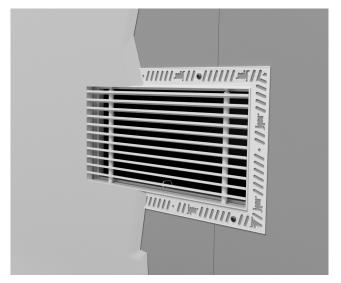


Plaster-in Frame Linear Bar Grille

JPR plaster-in 25P series aluminium linear bar grilles provide a clean, flangeless frame to satisfy the most demanding architectural demands and specifications.

The 25P outer sub-frame can be face fixed through the punched outer frame into the opening with the core removed for a straight forward and simple installation.

Continuous grilles can be supplied in sections for butt joining on site with alignment plates.



Sprung removable cores are provided which are easily installed into the track system.

Grilles are normally manufactued in single lengths of up to 1800mm.

Longer grilles will be manufactured in open-ended sections and supplied with alignment plates for joining on site to give a continuous look.

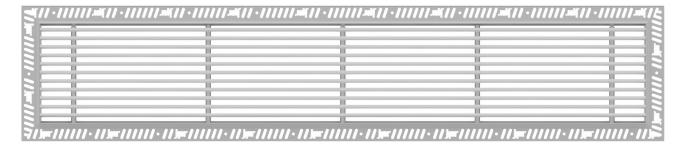
Varying blade profiles can be supplied with 0, 15 and 45 degree profiles available in. 3 and 6mm face profiles are available in the 0 and 15 degree options.

Commissioning of supply air is further aided by the optional JPR SVMB rear straightening vane to give the installer full left/right directional adjustment of supply air within the space.

Rear non-vision plates can also be supplied in 1000 mm long sections supplied loose for site cutting to prevent any direct sight lines through any dummy return air paths specified when using the 25P grilles for both supply and return air.

Blanking plates are also available which are also supplied in 1000 mm lengths for site cutting and installation where required.

Finishing is normally a powder coated RAL colour, other finishes are available.

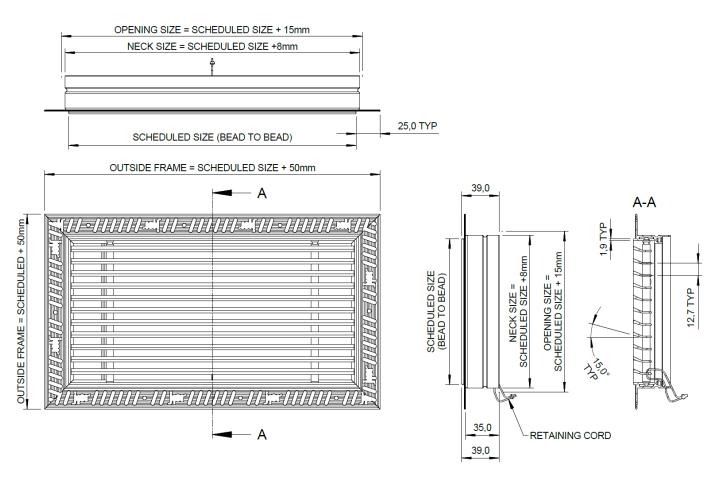




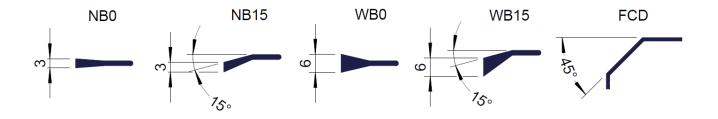


Dimensional Information

25P Plaster-in Frame



Blade Profiles







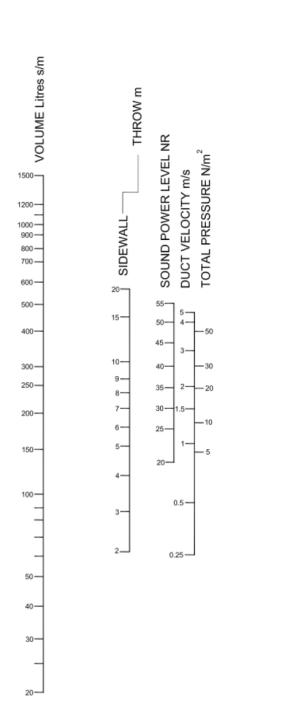
Performance Data - Common sizes

Throw (m)	100mm High			130mm High			150mm High		
	I/s/m	Ра	Noise	l/s/m	Pa	Noise	l/s/m	Ра	Noise
1.6	40	3	<25	45	3	<25	48	3	<25
2.0	50	3	<25	54	3	<25	60	3	<25
2.5	63	4	<25	70	3	<25	80	4	<25
3.0	80	5	<25	88	4	<25	98	4	<25
3.5	100	9	<25	110	6	<25	125	5	<25
4.0	120	10	30	135	9	<25	150	8	<25
4.5	138	15	30	150	10	30	165	10	30

Throw (m)	1	l75mm Hig	h	200mm High			
	l/s/m	Ра	Noise	l/s/m	Pa	Noise	
1.6	50	3	<25	55	3	<25	
2.0	65	3	<25	70	3	<25	
2.5	80	3	<25	90	3	<25	
3.0	100	4	<25	110	3	<25	
3.5	135	5	<25	145	4	<25	
4.0	155	6	<25	160	5	<25	
4.5	180	9	<25	190	7	<25	



Selection nomogram



SIZE mm	SIZE mm			
40 —				
50 —				
75—				
100 —				
125-				
150				
175				
200—				
225 —				
250 —				
275—				
300 —				
350 — 400 —				
400				

Values shown are for Model 6W. For 3W apply correction factors as shown below.

3W Correction Factors					
Throw	Sound Power	Total Pressure			
x 0.8	-2db	x 0.8			

All values include for fitted opposed blade dampers.

Throw based on 10° cooling to a terminal velocity of 0.25m/s.

Side wall throw assumes flate ceiling not more than 0.5m above the grille centre line.





Ordering codes

Frame	Blade	Core Type	Accessories	Fixings	Finish
25P - 25mm plaster-in frame	NB0 - 3mm / 0° NB15 - 3mm / 15° WB0 - 6mm / 0° WB15 - 6mm / 15° FCD - 45°	FC - Fixed core RC - Removeable core	0 - None OBD - Opposed Blade Damper SVMB - Straightening Vanes BP - Blanking Plate NVP - Non Vision Plate S - Special	F0 - None U - U Bracket S - Special	Mill - Mill Finish RAL - PPC to a RAL Colour Other - Please specify

Accessories

Opposed Blade Damper



Straightening Vanes



Blanking Plate



Non-vision Plate

